

ABSTRACT OF THE DISCLOSURE

Flexible packages for holding and selectively dispensing a liquid therefrom and methods of making those packages. Each package is formed of a flexible material and includes a tap fitment having a generally boat shaped base section sealed between contiguous portions of the package. The fitment includes a valve to enable liquid within the package to be dispensed. The flexible package is arranged to be located within an outer carton, with a portion of the fitment extending out of the carton. The packages can be made on an automated form, fill and seal machine or can be made of precursor packages on an automated fill and seal machine.